

# **FSEG SERIES OPERATING INSTRUCTIONS**

#### **CONTROLS**

OUT LED on receiver (RX)
The yellow LED ON indicates the presence of the object in the controlled area.

## POWER ON LED on receiver (RX)

The green LED ON indicates the optimal functioning of the device.

The fast blinking of the green LED indicates a critical alignment of the device For the other indications, please refer to the paragraph about "DIAGNOSTICS".

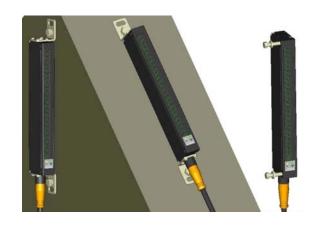
#### POWER ON LED on emitter (TX)

The green LED ON indicates the correct functioning of the device.
For the other indications, please refer to the paragraph about "DIAGNOSTICS"

#### **INSTALLATION MODES**

#### General information on device positioning

Align the receiver (RX) and emitter (TX), verifying that their distance is inside the device operating distance, in a parallel manner, placing the sensitive sides one in front of the other, with the connectors oriented on the same side. The critical alignment of the unit will be signalled by the fast blinking of the



· Mount receiver and emitter on rigid supports which are not subject to strong vibrations, using specific fixing brackets and /or the holes present on the device lids.

## Precautions to respect when choosing and installing the device

- Choose the device according to the minimum object to be detected and the maximum controlled area
- requested (= operating distance x controlled height);
   In agroindustrial applications, the compatibility of light grid housing material and any chemical agents used in the production process has to be verified with the assistance of the SensoPart technical sales
- The light grids are NOT safety devices, and so MUST NOT be used in the safety control of the

#### In addition, the following points have to be considered:

- avoid installation near very intense and / or blinking light sources, in particular near to the receiver
- the presence of strong electromagnetic disturbances can affect the correct functioning of the device; this condition has to be carefully evaluated and checked with the SensoPart technical sales support
- the presence of smoke, fog and suspended dust in the working environment can reduce the operating distance of the device:
- strong and frequent temperature variations, with very low peak temperatures, can generate a thin condensation layer on the optics surfaces, compromising the correct functioning of the device;
- reflecting surfaces near the light beam of the device (above, beneath or lateral) can cause passive
- reflections which might affect object detection in the controlled area. if different devices have to be installed in adjacent areas, the emitter of one unit must not interfere
- with the receiver of the other unit.

## General information relative to object detection and measurement

• For a correct object detection and / or measurement, the object has to pass completely through the controlled area. We recommend to test the correct detection before beginning the process.

#### ANALOGUE\_ +24 Vdc +24 Vdc OUTPUT SYNC + <u>0 V</u> -SWITCHING 0 V -SYNC (← RX) OUTPUT = +24 Vdc = Analogue out = 0 V = Switching out RECEIVER ( RX ): M12 5-pole connector EMITTER (TX): M12 4-pole connector 1 = brown 2 = white = +24 Vdc = SYNC + 2 = white 3 = blue SYNC

CONNECTIONS

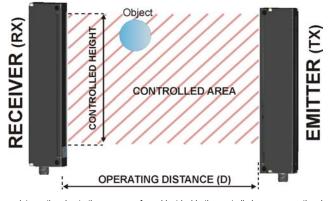
Shielded cables are not necessary for standard connection.

Ground connection of the two units is not necessary; if desired, this connection can be accomplished replacing the screw provided in the packaging with the one indicated in the drawing, which blocks the lid of the connector side of each unit

It is necessary to respect the connection shown in the drawing if ground connection of the entire system is requested.



#### FUNCTIONING AND PERFORMANCE FEATURES



The beam interruption due to the passage of an object inside the controlled area causes the closing of the switching output and the changing of the analogue output signal. Small objects can be detected (reaching dimensions of only 4 mm) and linear measurements determined with an accuracy of ±3 mm

#### In particular

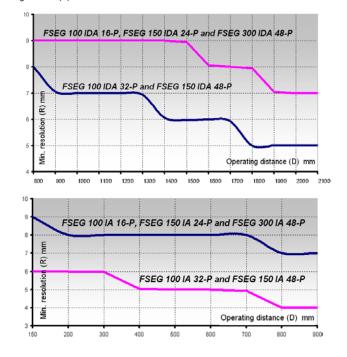
The switching output is always activated when at least one beam is obscured. The status variation is signalled by the yellow receiver LED that turns on.

The analogue output value (0-10 V) is proportional to the number of obscured beams (0 V) means that no beam is interrupted, 10 V that all beams are interrupted).

The device does not require calibration; periodical checks of the resolution and/or measurement are however suggested. The blinking of the green receiver LED (stability function) signals the critical alignment of the units and/or

the functioning outside or near the maximum operating distance. In optimal conditions, the LED remains The two units are synchronised via cable (SYNC wire); precarious connections or induced disturbances on the synchronism line can cause device malfunctioning or a temporary blocking.

The diagrams below show the typical minimum resolution trend of each model in according to the operating distance (D).



#### **TECHNICAL DATA**

Power supply:	24 Vdc ± 15%
Consumption on emitter unit (TX):	150 mA max.
Consumption on receiver unit (RX):	50 mA max without load
Switching output:	1 PNP output
Switching output current:	100 mA; short-circuit protection
Output saturation voltage:	≤ 1.5 V at T=25 °C
Analogue output:	0-10 V proportional to obscured beams
Analogue output current:	10 mA max. (1 $k\Omega$ minimum resistive load)
Minimum resolution:	4 mm (refer to "Characteristics" table)
Measurement precision:	± 3 mm (refer to "Characteristics" table)
Response time:	1 ms (refer to "Characteristics" table)
Indicators:	RX: output LED (YELLOW) / POWER ON LED (GREEN) TX: POWER ON LED (GREEN)
Operating temperature:	0+ 55 °C
Storage temperature:	-25+ 70 °C
Operating distance (typical values):	0.15 - 0.85 m Short distance version 0.8 - 2.1 m Long distance version (D)
Emission type:	Infrared (880 nm)
Vibrations:	0.5 mm amplitude, 10 55 Hz frequency for every axis (EN60068-2-6)
Shock resistance:	11 ms (30 G) 6 shock for every axis (EN60068-2-27)
Housing material:	Black anodised aluminium
Lens material:	РММА
Mechanical protection:	IP65 (EN 60529)
Connections:	M12 4-pole connector for TX M12 5-pole connector for RX
Weight:	300 g (FSEG 100 xx) 340 g (FSEG 150 xx) 510 g (FSEG 300 xx)

#### **DIAGNOSTICS**

## **RECEIVER:**

<u>.</u>	<b>.</b>				
Signal	State	Cause	Action		
OUT POWER ON RECEIVER	ON	Switching output: Presence of an object in the controlled area.			
	OFF	Switching output: Controlled area free of objects.			
OUT POWER ON RECEIVER  POWER ON LED	ON	Optimal functioning			
	Fast blinking	Operation just within the maximum working range and/or incorrect alignment of the unit			
	Slow blinking	Wrong connections and/or malfunctioning	Check the output connections for any short-circuits     Switch ON and switch OFF the device.     If condition persists, contact SensoPart.		
	OFF	Device is switched off	Verify the connections.     If condition persists, contact		

## **EMITTER:**

Signal	State	Cause	Action		
	ON	Normal functioning			
POWER ON LED	Blinking	Malfunctioning	Switch the device OFF and ON again.     If condition persists, contact SensoPart.		
	OFF	Absence of powering and/or synchronism with receiver	Verify the connections and correct value of power supply.     If condition persists, contact SensoPart.		

Model	Protected height	N° of beams	Minimum resolution	Sensitivity analogue output	Measuring accuracy	Response time	Operatin distance	
	(mm)		(mm)	(v)	(mm)	(ms)	(m)	
FSEG 100 IA 16-P	100	16	7	0.63	± 6	1	0.150.8	
FSEG 100 IA 32-P	100	32	4	0.31	± 3	2	0.150.8	
FSEG 150 IA 24-P	150	24	7	0.42	± 6	1.5	0.150.8	
FSEG 150 IA 48-P	150	48	4	0.21	± 3	2.75	0.150.8	
FSEG 300 IA 48-P	300	48	7	0.21	± 6	2.75	0.150.8	
FSEG 100 IDA 16-P	100	16	7	0.63	± 7	1	0.82.1	
FSEG 100 IDA 32-P	100	32	5	0.31	± 3.5	2	0.82.1	
FSEG 150 IDA 24-P	150	24	7	0.42	± 7	1.5	0.82.1	
FSEG 150 IDA 48-P	150	48	5	0.21	± 3.5	2.75	0.82.1	
FSEG 300 IDA 48-P	300	48	7	0.21	± 7	2.75	0.82.1	
TVDE KEV								

**DIMENSIONS** 

L2

L<sub>1</sub>

L<sub>2</sub>(mm)

107

157

307

**CHARACTERISTICS** 

L<sub>1</sub>(mm)

1498

199.8

349.8

2 x Ø 5.5

23

9.8

#### **TYPE KEY**

= Photo sensor = Emitter/Receiver

= Grid

4 x M2.5

O.

20

mm

MODEL

FSEG 100

**FSEG 150** 

FSEG 300

100, 150 and 300 = protected height in mm
IA = normal working range, analogue output IDA = extended working range, analogue output

16, 24, 32, 48 = number of beams

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